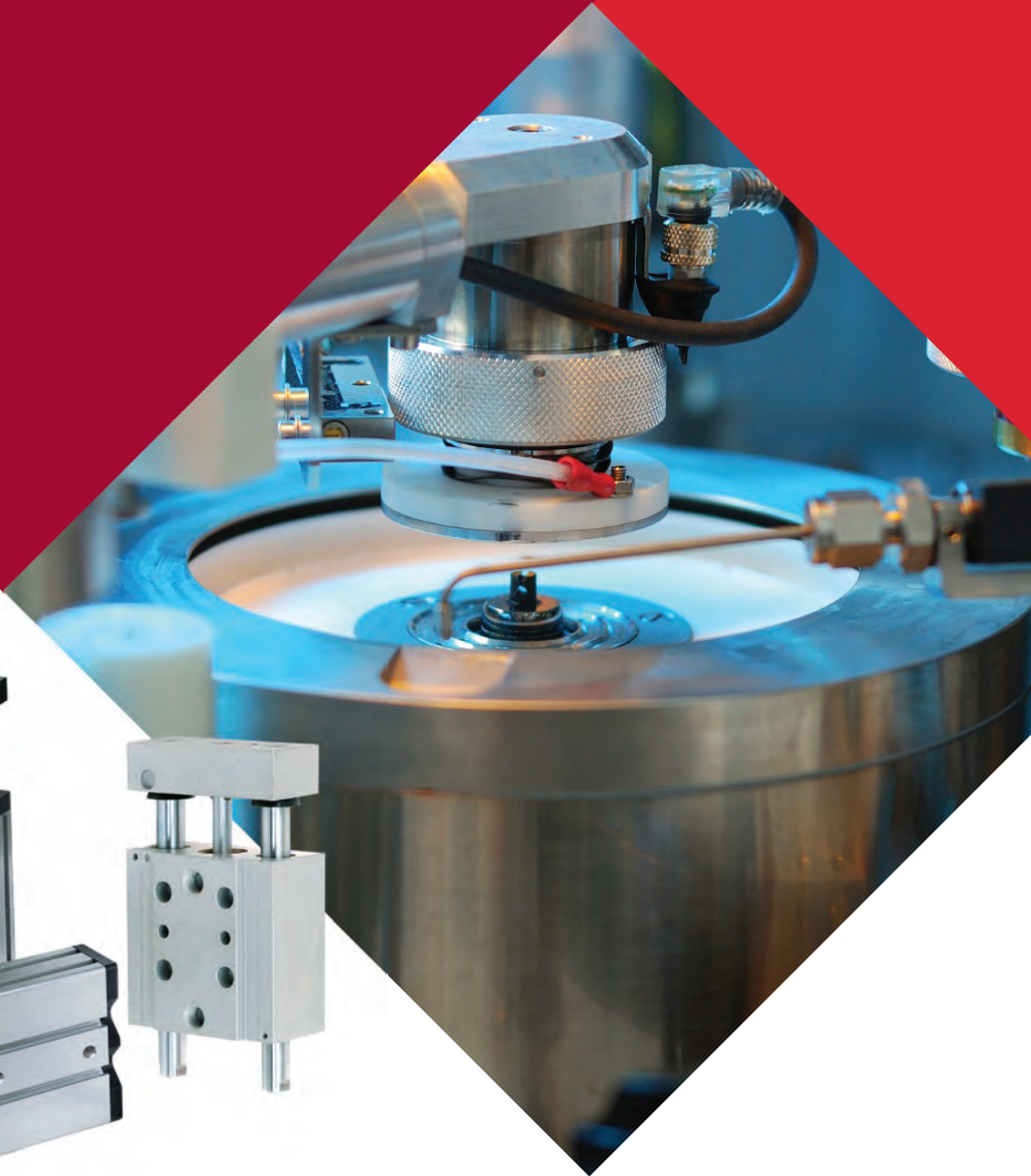
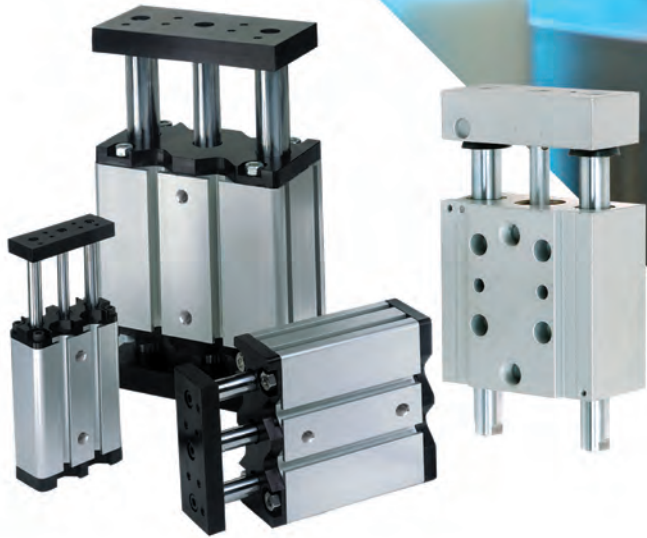


# Guided Slides and Guided Rods



**ITT**

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## Guided Slides & Guided Rods

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**Guided Slides Series Pg. 2**

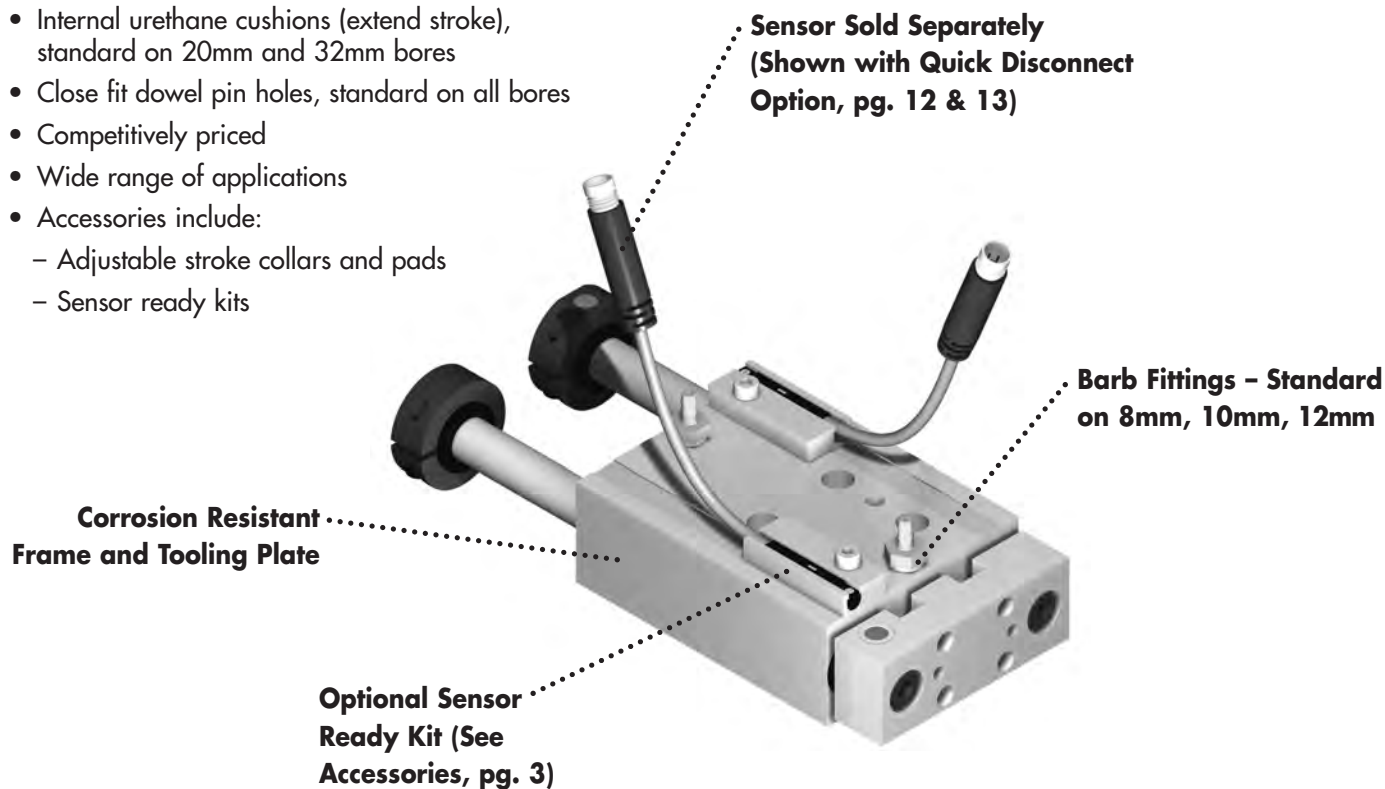


**Guided Rod Series Pg. 14**

# GS Series: Product Features

## GUIDED SLIDES:

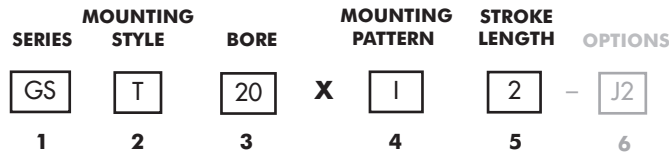
- Slim, Compact design
- High load capacity, long life
- 5 bore sizes
- Stroke lengths up to 75mm (3")
- Longer strokes available upon request
- Imperial and metric mounting styles
- Self-lubricating composite bearings
- External urethane pads (retract stroke)
- Internal urethane cushions (extend stroke), standard on 20mm and 32mm bores
- Close fit dowel pin holes, standard on all bores
- Competitively priced
- Wide range of applications
- Accessories include:
  - Adjustable stroke collars and pads
  - Sensor ready kits



## Quick Reference

Series	Bore		Shaft Diameter		Guide Rod Diameter		Effective Piston Area			
	mm	[inch]	mm	[inch]	mm	[inch]	Extend		Retract	
	mm	[inch]	mm	[inch]	mm	[inch]	mm <sup>2</sup>	[inch <sup>2</sup> ]	mm <sup>2</sup>	[inch <sup>2</sup> ]
GS_8	8	[0.315]	4	[0.157]	6	[0.236]	50,27	[0.078]	37,70	[0.058]
GS_10	10	[0.394]	5	[0.197]	6	[0.236]	78,54	[0.122]	58,90	[0.091]
GS_12	12	[0.472]	6	[0.236]	10	[0.394]	113,10	[0.175]	84,82	[0.131]
GS_20	20	[0.787]	8	[0.315]	12	[0.472]	314,16	[0.487]	263,89	[0.409]
GS_32	32	[1.260]	12	[0.472]	20	[0.787]	804,25	[1.247]	691,15	[1.071]

# How to Order: GS Series Slides



**1 Series**

<b>GS</b>	Guided Slide
-----------	--------------

**2 Mounting Style**

<b>S</b>	Standard
<b>T</b>	Transition

**3 Bore**

<b>8</b>	8 Millimeter
<b>10</b>	10 Millimeter
<b>12</b>	12 Millimeter
<b>20</b>	20 Millimeter
<b>32</b>	32 Millimeter

**4 Mounting Pattern**

<b>I</b>	Imperial
<b>M</b>	Metric

**5 Stroke Lengths**

Bore Size (millimeter)	Imperial Strokes (Mounting Pattern must be Imperial)		Metric Strokes (Mounting Pattern must be Metric)	
	Description	Stroke	Stroke	Code
<b>8, 10, 12</b>	1/2"	12	12mm	12
<b>8, 10, 12, 20, 32</b>	1"	1	25mm	25
<b>8, 10, 12</b>	1-1/2"	112	40mm	40
<b>20, 32</b>	2"	2	50mm	50
<b>20, 32</b>	3"	3	75mm	75

**6 Options**

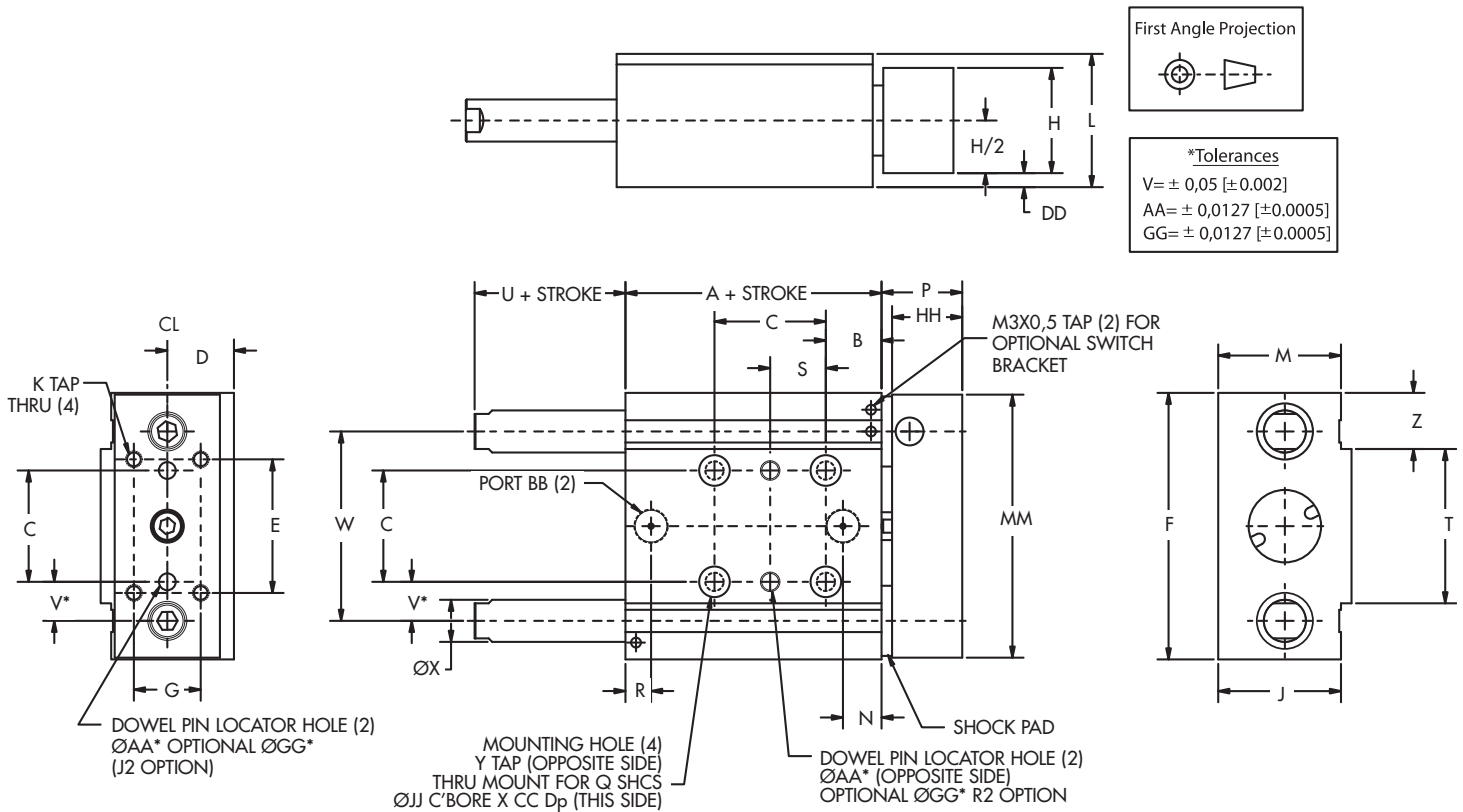
<b>J2</b>	Dowel Pin holes in Tooling Plate - Normal Fit <i>(Imperial only)</i>
<b>R2</b>	Dowel Pin holes in Body - Normal Fit <i>(Imperial only)</i>
<b>Q6</b>	Corrosion Resistant Coating - Guide Rods

NOTE: Close fit dowel pin holes in tooling plate and body are standard.

**Accessories (Sold Separately)**

Description	Bore Size	Part No.
Adjustable Stroke Collars and Pads Note: All collars supplied with hex key wrench	8mm	W8ADJE
	10mm	W10ADJE
	12mm	W12ADJE
	20mm	W20ADJE
	32mm	W32ADJE
Sensor Ready Kit: (2) Socket head cap screws (2) Sensor mounting brackets (1) Tooling plate magnet (2) Shaft collars (1 mag. & 1 non-mag.) (2) Urethane pads	8mm	W8SK
	10mm	W10SK
	12mm	W12SK
	20mm	W20SK
	32mm	W32SK

# Dimensional Data – GS Series



First Angle Projection

**\*Tolerances**  
 V= ± 0,05 [±0.002]  
 AA= ± 0,0127 [±0.0005]  
 GG= ± 0,0127 [±0.0005]

## Dimensional Specifications GS Series Slide

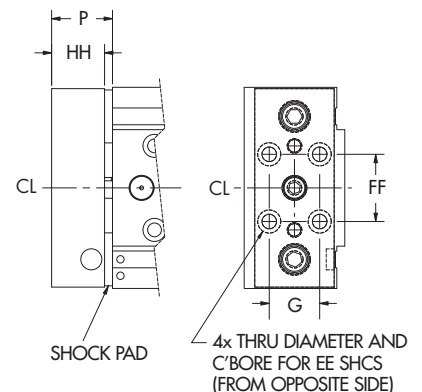
	Bore	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U	V*	W	X	Y	Z
<b>I</b> (Imperial mounting pattern)	8	30	[.562]	[.562]	[.276]	[.625]	36	[.25]	12	-	[3-48]	14	-	6	11.5	#[2]	5.25	[.281]	-	12	[.231]	26	6	[4-40x.25Dp]	-
	10	30	[.562]	[.625]	[.394]	[.75]	44	[.375]	16	-	[4-40]	21	-	11.5	11.5	#[4]	6.5	[.312]	-	12	[.278]	30	6	[6-32x.375Dp]	-
	12	35	[.562]	[.875]	[.512]	[1]	57	[.5]	21	-	[6-32]	26	-	13	15.5	#[6]	5.2	[.438]	-	14.5	[.370]	41	10	[10-24x.5Dp]	-
	20	48	[.625]	[1.25]	[.748]	[1.5]	76	[.75]	30	35	[10-24]	38	35	11	23	#[10]	7.3	[.625]	44	18	[.438]	54	12	[1/4-20x.625Dp]	16
	32	54	[.812]	[1.688]	[.984]	[2]	100	[1]	44	46.5	[1/4-20]	49.5	48.5	14	31	[1/4]	10	[.844]	66	22	[.593]	73	20	[5/16-18x.875Dp]	18
<b>M</b> (Metric mounting pattern)	8	30	14	14	7	16	36	8	12	-	M2,5x0,45	14	-	6	11,5	M2	5,25	7	-	12	6	26	6	M3x0,5x8Dp	-
	10	30	14	16	10	20	44	10	16	-	M3x0,5	21	-	11,5	11,5	M3	6,5	8	-	12	7	30	6	M4x0,7x10Dp	-
	12	35	14	22	13	26	57	14	21	-	M4x0,7	26	-	13	15,5	M4	5,2	11	-	14,5	9,5	41	10	M5x0,8x12,5Dp	-
	20	48	18	30	19	40	76	20	30	35	M5x0,8	38	35	11	23	M5	7,3	15	44	18	12	54	12	M6x1x16Dp	16
	32	54	22	42	25	52	100	26	44	46,5	M6x1	49,5	48,5	14	31	M6	10	21	66	22	15,5	73	20	M8x1,25x20Dp	18

## Dimensional Specifications GS Series Slide

	Bore	AA*	BB	CC	DD	EE	FF	GG*	HH	JJ	MM
<b>I</b> (Imperial mounting pattern)	8	[.0634]	[3-56 w/barb fitting]	[.28]	1	#[3]	[.375]	[.0645]	10	[.20]	35
	10	[.0947]	[10-32 w/barb fitting]	[.31]	2	#[4]	[.5]	[.0958]	10	[.24]	43
	12	[.1259]	[10-32 w/barb fitting]	[.25]	2.5	#[6]	[.75]	[.1270]	14	[.30]	56
	20	[.1884]	[1/8-27NPT]	[.35]	4	#[10]	[1]	[.1895]	20	[.34]	75
	32	[.2509]	[1/8-27NPT]	[.43]	3	[1/4]	[1.5]	[.2520]	26	[.44]	99
<b>M</b> (Metric mounting pattern)	8	2	M3x0,5 w/barb fitting	6	1	M2	10	-	10	5	35
	10	2,5	M5x0,8 w/barb fitting	7	2	M3	10	-	10	6	43
	12	3	M5x0,8 w/barb fitting	6	2,5	M4	18	-	14	7,5	56
	20	4	G1/8BSP	10	4	M5	24	-	20	9,5	75
	32	6	G1/8BSP	11	3	M6	38	-	26	11,1	99

## GST Series

T - Mounting Style



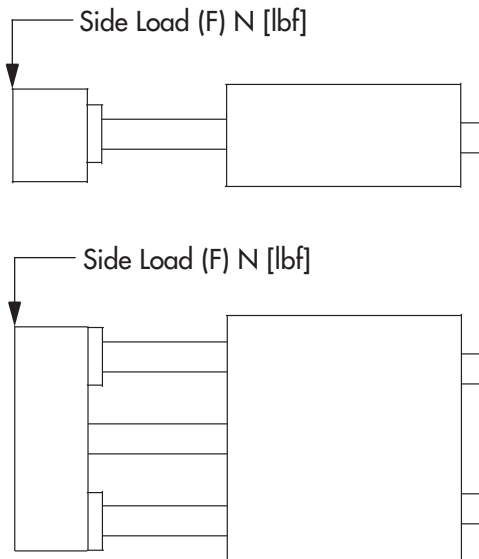
\*NOTE: See Tolerance Box.

# Engineering Data – GS Series

## Cylinder Weight KG [lb]

Cylinder Weight KG [lb]										
Series	Stroke mm [inch]									
	12	[1/2]	25	[1]	40	[1-1/2]	50	[2]	75	[3]
GS_8	0,86	[0.19]	1,13	[0.26]	1,41	[0.32]	-	-	-	-
GS_10	1,37	[0.31]	1,80	[0.41]	2,23	[0.50]	-	-	-	-
GS_12	2,92	[0.66]	3,42	[0.77]	3,89	[0.88]	-	-	-	-
GS_20	-	-	7,28	[1.64]	-	-	9,87	[2.22]	12,45	[2.80]
GS_32	-	-	15,54	[3.49]	-	-	21,26	[4.78]	27,02	[6.07]

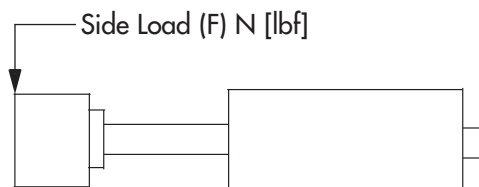
## Maximum Static Loads



Maximum Static Side Loads				
Series	Stroke Max.		Side Loads	
	mm	[inch]	N	[lbf]
GS_8	12	[0.5]	180	[40.5]
	25	[1]	133	[29.9]
	40	[1.5]	110	[24.7]
GS_10	12	[0.5]	410	[92.2]
	25	[1]	290	[65.2]
	40	[1.5]	230	[51.7]
GS_12	12	[0.5]	950	[213.6]
	25	[1]	700	[157.4]
	40	[1.5]	560	[125.9]
GS_20	25	[1]	1580	[355.2]
	50	[2]	1080	[242.8]
	75	[3]	820	[184.3]
GS_32	25	[1]	4350	[977.9]
	50	[2]	2600	[584.5]
	75	[3]	2250	[505.8]

## Breakaway

The chart to the right contains formulas for the approximate breakaway pressure for the GS Series based on the load applied at the tooling plate as shown.



Series	Maximum Breakaway Pressure	
	bar	psi
GS_8	$(F \times 0,136) + 1,38$	$(F \times 8.9) + 20$
GS_10	$(F \times 0,127) + 1,38$	$(F \times 8.3) + 20$
GS_12	$(F \times 0,091) + 1,38$	$(F \times 6.0) + 20$
GS_20	$(F \times 0,017) + 1,38$	$(F \times 1.2) + 20$
GS_32	$(F \times 0,006) + 1,38$	$(F \times 0.4) + 20$

# Engineering Data – GS Series

## Operating Pressures

- GS Slides are rated for pneumatic use only.
- Maximum operating pressure is 10,3 bar [150 psi].
- Minimum operating pressure is 1,4 bar [20 psi].

## Seals

- Guided Slides utilize low friction Nitrile seals for low breakaway and long life.
- Alternative seal materials are available to meet special application needs.

## Operating Temperatures

- Normal operating temperature range is from -20 degrees to 80 degrees Celsius [-4° to 176° F].
- For temperatures outside this range, consult the factory.

## Stroke Tolerance

- Tolerance of nominal stroke is +2/-0 mm [+0.08/-0 in].

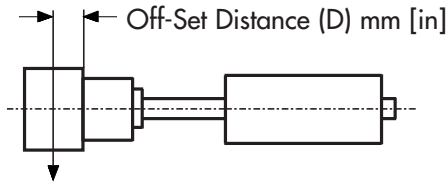
## Lubrication

- Guided Slides are lubricated at the factory for service under normal operating conditions.
- Lubricated air that is compatible with petroleum based grease containing Teflon® will enhance the life of the cylinder. Non-Lubricated air is acceptable to operate the cylinder.
- The guide rod composite bearings are lubricated with light oil. Periodic relubrication will enhance the life of the bearings. Silicon based lubricants are NOT compatible with the composite bearings and are not recommended for use.

# Engineering Data – Deflection vs. Load

## Off-Set Load

GS Slide performance data is based on a force acting at the face of the tooling plate. For a load attached to the front of the tooling plate, the formula and chart to the right is to be used to calculate the off-set load that is being applied to the cylinder. This off-set load must be used when considering all load based performance.

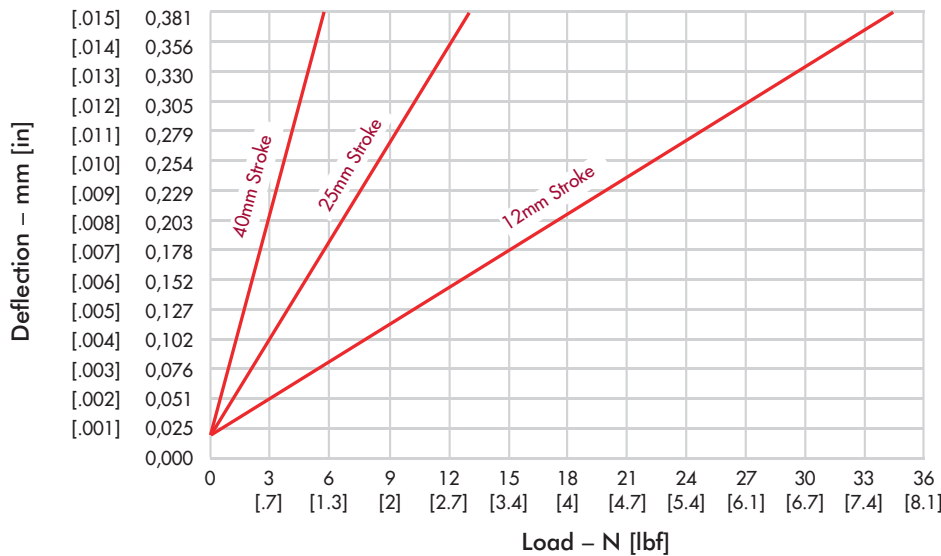


Load Weight (W) N [lbf]

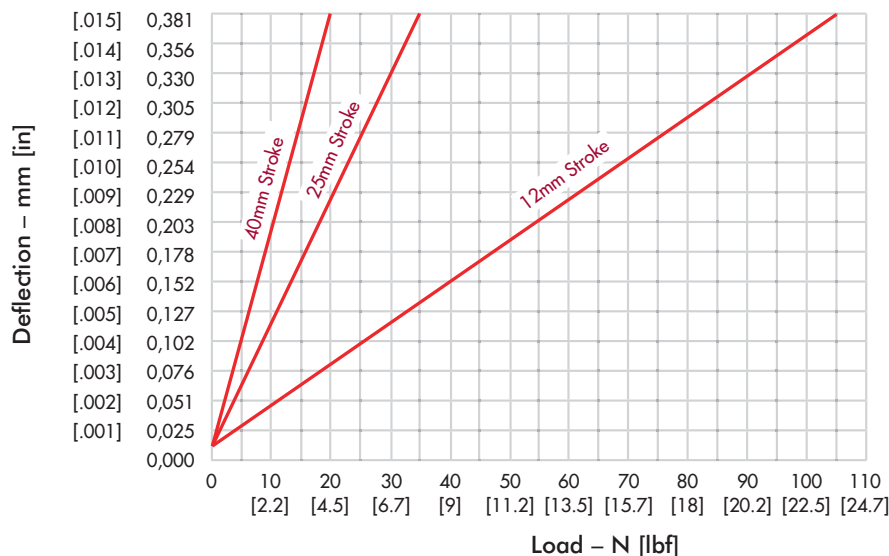
**Formula:** Off-Set Load (F) N [lbf] = W + (K x W x D)

Maximum Static Side Loads				
Series	Stroke		Constant (K)	
	mm	[inch]	mm	[inch]
GS_8	12	[0.5]	0,042	[1.067]
	25	[1]	0,027	[0.696]
GS_10	40	[1.5]	0,020	[0.516]
GS_12	12	[0.5]	0,037	[0.942]
	25	[1]	0,025	[0.640]
	40	[1.5]	0,019	[0.485]
GS_20	25	[1]	0,021	[0.533]
	50	[2]	0,014	[0.348]
	75	[3]	0,010	[0.258]
GS_32	25	[1]	0,018	[0.457]
	50	[2]	0,012	[0.314]
	75	[3]	0,009	[0.239]

## 8mm Bore



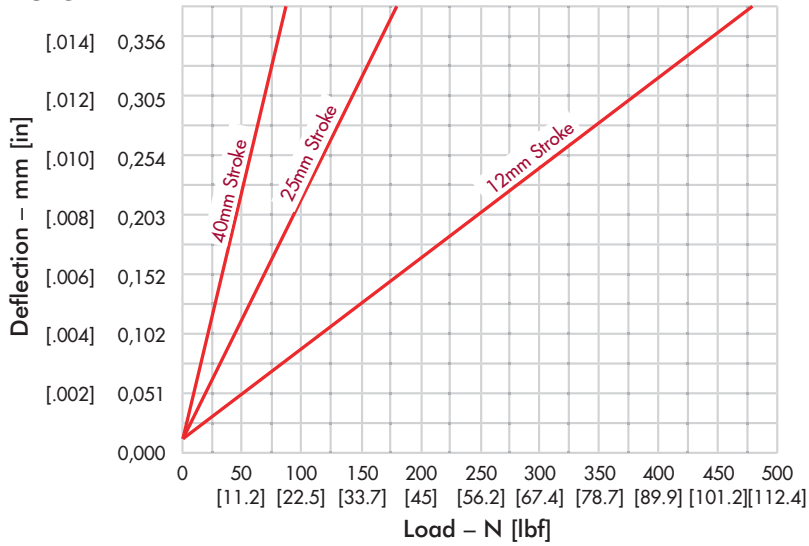
## 10mm Bore



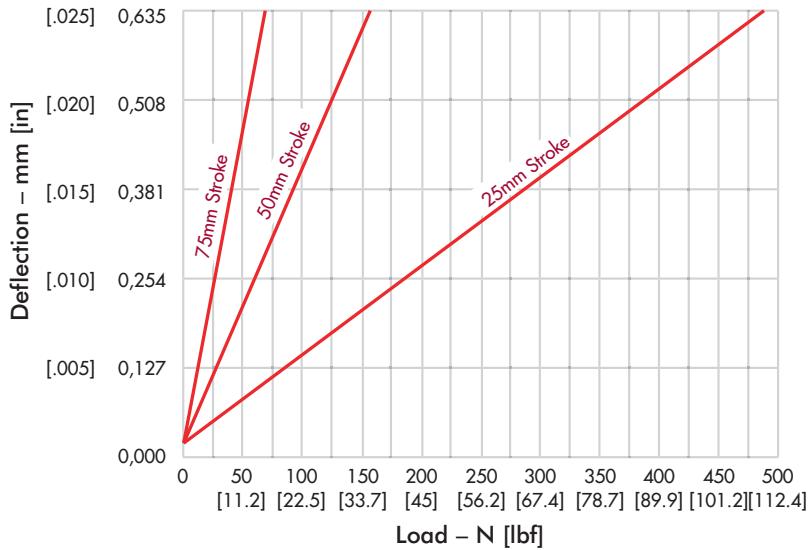


# Engineering Data – Deflection vs. Load

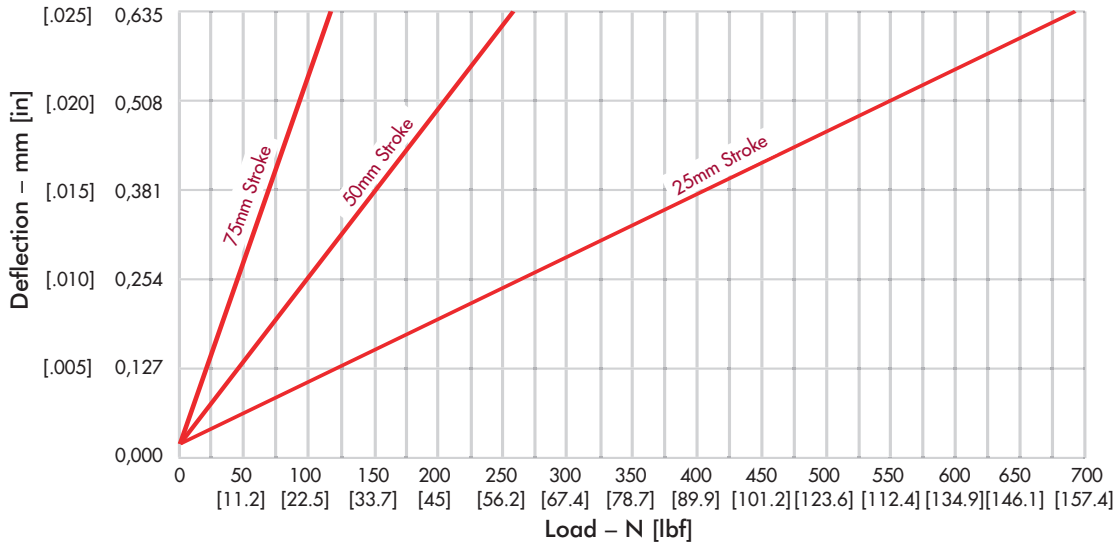
## 12mm Bore



## 20mm Bore



## 32mm Bore



# Engineering Data – Design Considerations

## Design Suggestions:

### Flow Controls

- Flow controls are strongly suggested on all GS Series Slides to control speed and increase life expectancy.

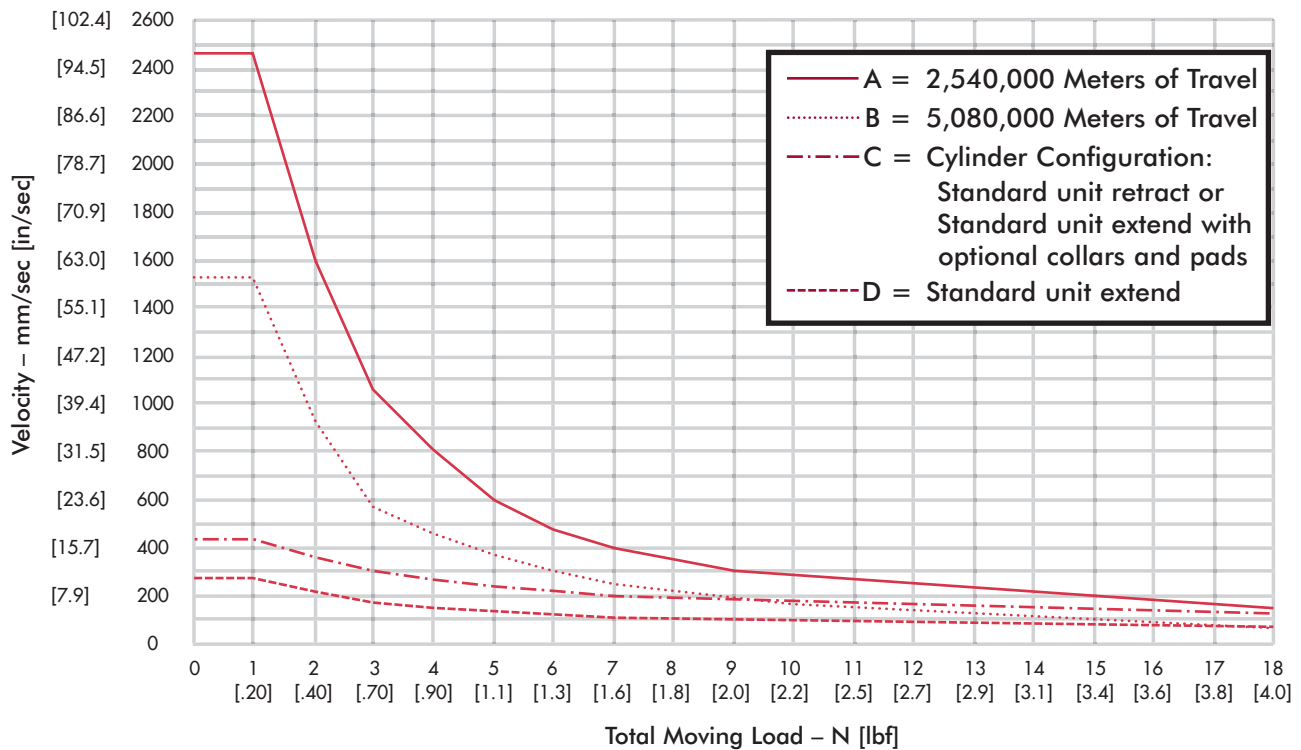
### Adjustable Stroke Collars and Pads

- Optional adjustable stroke collars and pads increase load and speed capacity.

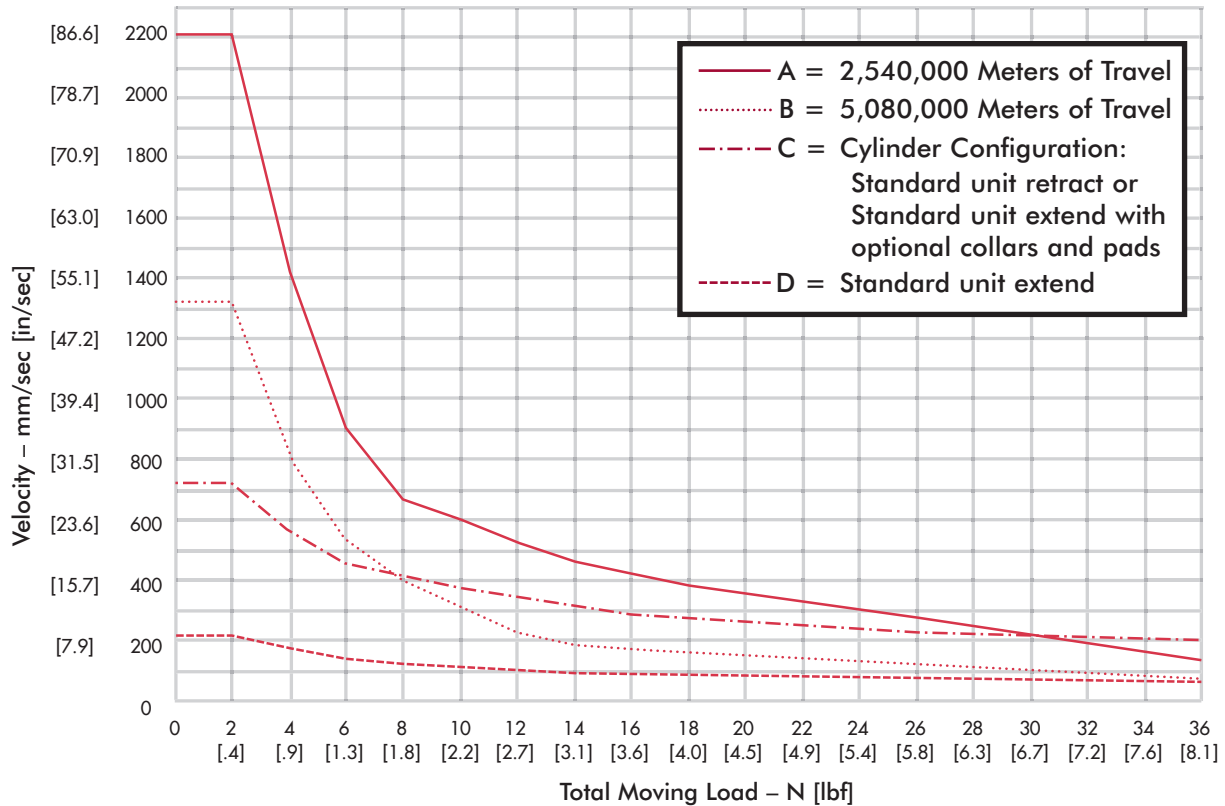
### Kinetic Energy Guide

- Curves A & B represent the travel life expectancy for the GS cylinders.
- Curves C & D represent the maximum kinetic energy allowable for the specific cylinder configurations.
- For operating conditions represented by curves C & D that fall under either curve A or B, the cylinder can be expected to achieve indicated life of Curve A or B.
- Operating conditions greater than those represented by curves C & D for the stated cylinder configurations will require external load stops to accommodate the excessive kinetic energy.
- For operating conditions represented by curves C & D that fall above either curve A or B, the cylinder life will be substantially less than the indicated life of curve A or B.

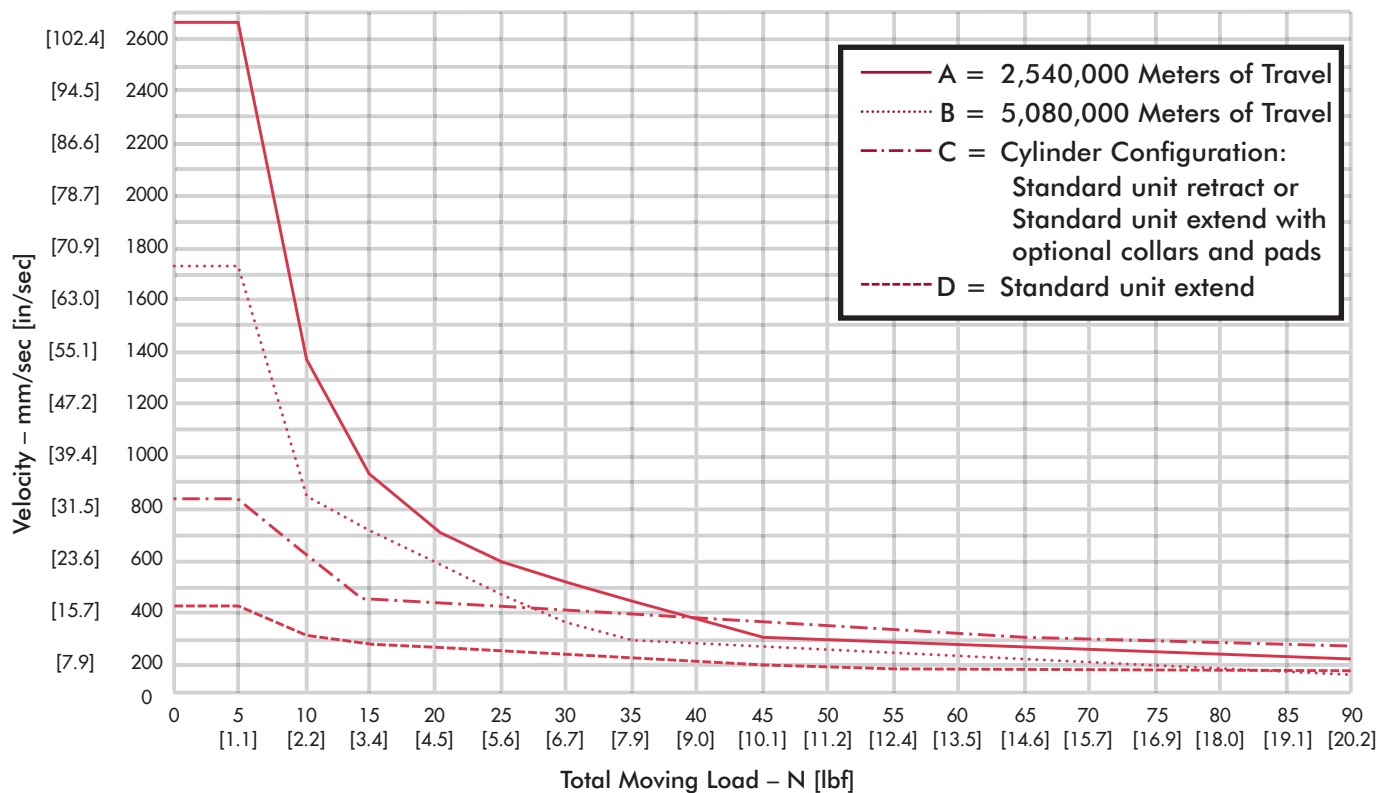
### 8mm Bore Kinetic Energy



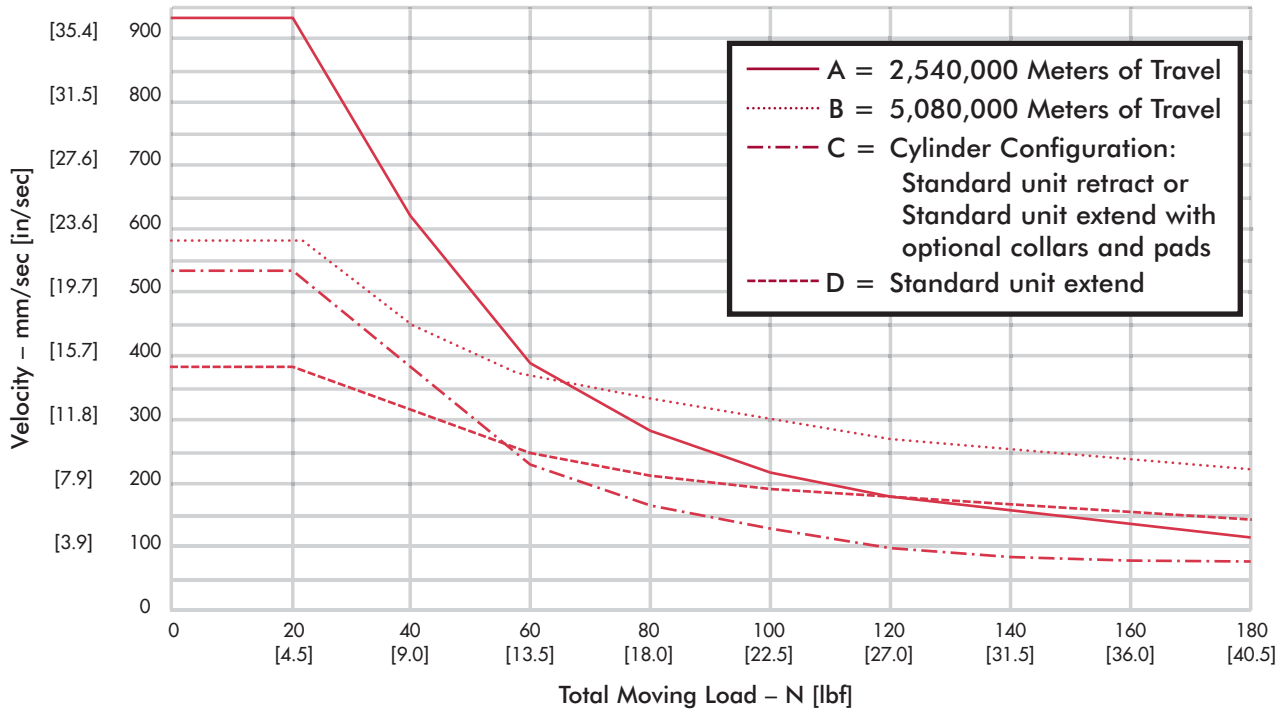
## 10mm Bore Kinetic Energy



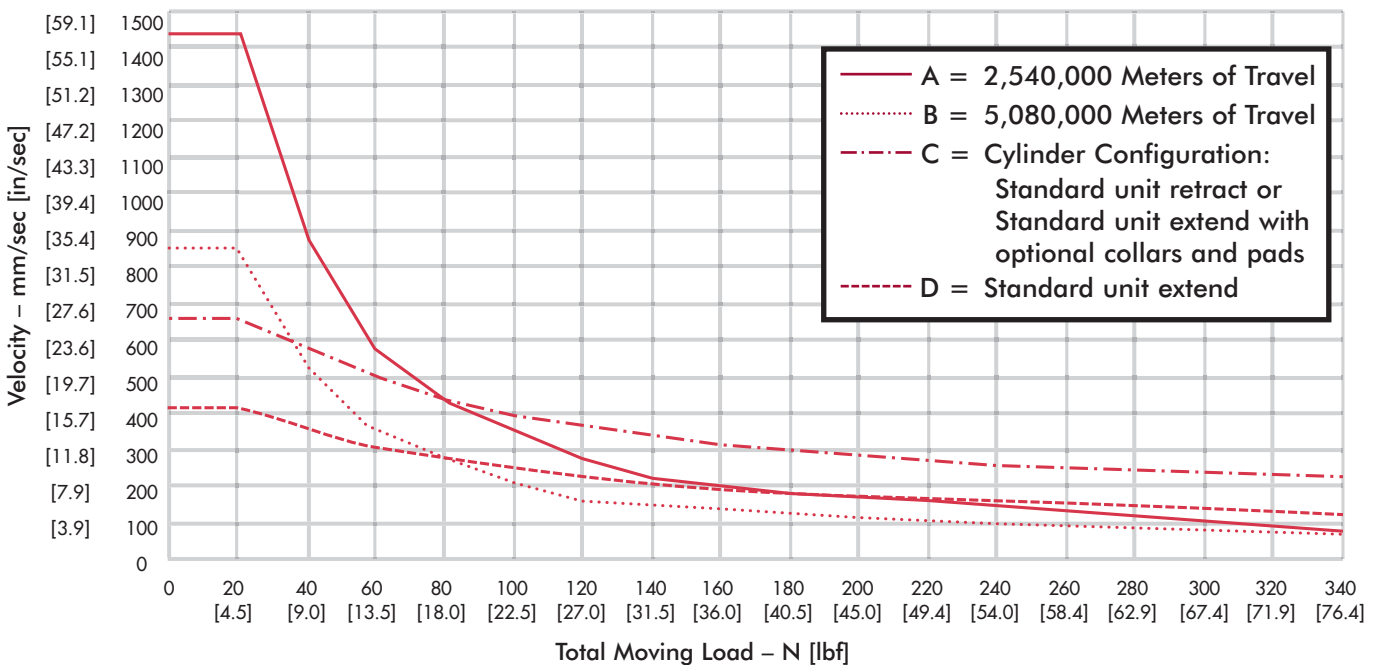
## 12mm Bore Kinetic Energy



## 20mm Bore Kinetic Energy



## 32mm Bore Kinetic Energy



# Sensor Specifications

## Compact Round Series:

- Low cost and compact size.
- Single LED indicator for signal.
- Circuit protection (surge and polarity).
- High-flex robotic grade cable.
- CE compliant IP67 and NEMA 6 rated.



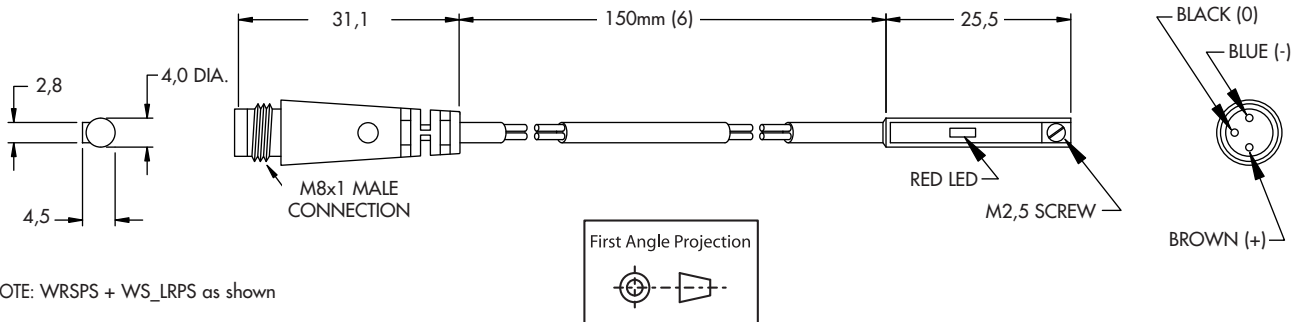
SHOWN WITH QUICK DISCONNECT OPTION

Part No.	Sensor Type	Cord Type		Lead	
		Quick Disconnect	1m	3m	3m
WSKLRPS	NPN ( <i>sinking</i> )	✓			
WSKLR	NPN ( <i>sinking</i> )		✓		
WSKLR-3	NPN ( <i>sinking</i> )				✓
WSCLRPS	PNP ( <i>sourcing</i> )	✓			
WSCLR	PNP ( <i>sourcing</i> )		✓		
WSCLR-3	PNP ( <i>sourcing</i> )				✓
WRSPS	REED	✓			
WRS	REED		✓		
WRS-3	REED				✓

NOTE: PS denotes 150mm lead.  
-3 denotes 3m flying lead.

NOTE: Cord set sold separately.

## Dimensional Information:



NOTE: WRSPS + WS\_LRPS as shown

NOTE: All dimensions are in millimeters (inches).  
WRS, WRS-3, WS\_LR, WS\_LR-3 have flying leads.

# Solid State Sensor Specifications

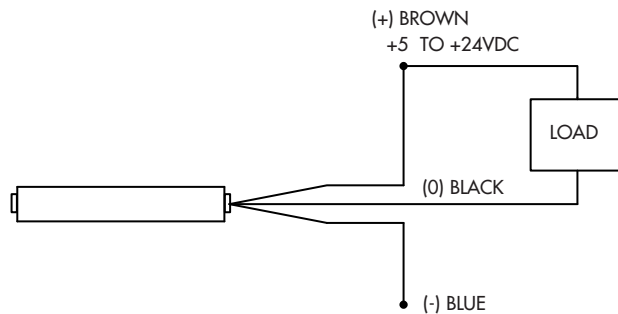
Parameters	Compact Round Sensors	
	NPN ( <i>sinking</i> )	PNP ( <i>sourcing</i> )
Part Number	WSKLR_	WSCLR_
Operating Voltage	5-24 VDC	
Current Consumption	7 mA max @ 24V	9 mA max @ 24V
Switching Current	50 mA max	
Voltage Drop	.5 V max @ 25 mA	1.2 V max @ 25 mA
Operating Frequency	1 KHz max	
Switch Logic	Sinking <i>Normally Open</i>	Sourcing <i>Normally Open</i>
LED Function	RED ( <i>Switch Active</i> )	
Operating Temperature	-20° to 70° C	

Parameters	Compact Round Sensors	
	NPN ( <i>sinking</i> )	PNP ( <i>sourcing</i> )
Part Number	WSKLR_	WSCLR_
Circuit Protection	Surge Suppression, Reverse Polarity	
Environmental Certifications	IP67, NEMA 6	
Wire Type	Black Polyurethane Jacket, PVC Insulation	
Housing Material	Plastic	
Housing Color	Black	
Shock Resistance	50 G max	
Vibration Strength	9 G max	

**Warning:** Never Exceed Power Rating of 1.5 Watts (Watts = Volts x Amps)  
or permanent damage to sensor will occur.

# Wiring Diagrams and Definitions *for units with flying leads*

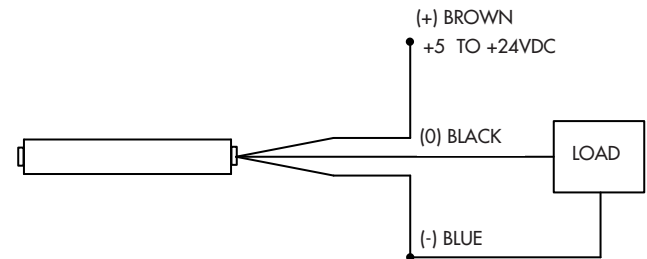
## NPN OUTPUT Sinking (K)



- Ideal for complex controls utilizing multiple power supplies.

A “sinking” output sensor completes a circuit by connecting the load to the ground. Sinking output sensors in a sequence can have different supply voltages. The ground is their common factor.

## PNP OUTPUT Sourcing (C)



- Ideal for single power supply applications.

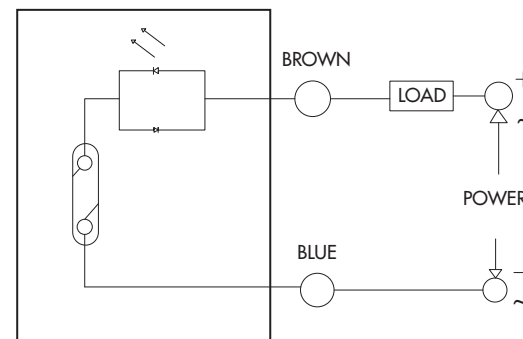
A “sourcing” output sensor completes a circuit by connecting the load to the supply current. All sourcing output sensors must have the same supply voltage.

# Reed Sensor Specifications

Parameters	Compact Round Sensors
	Reed Switch
Part Number	WRS_
Operating Voltage	5-120 V DC/AC 50/60 Hz
Switching Current	50 mA max (Resistive)
Voltage Drop	2.5 V max
Operating Frequency	200 Hz max
Switch Logic	SPST Normally Open
LED Indicator	Red
Circuit Protection	None
Environmental Certifications	IP67, NEMA6
Cable	Black/Grey
Magnet Requirement	50 Gauss Parallel
Temperature Range	14° to 158° F (-10° to +70° C)
Shock / Vibration	30 G / 9 G
Power Rating*	6 Watts

\* **Warning:** Never Exceed Rating (Watts = Volts x Amps) or permanent damage to sensor will occur.

## Schematic and Wiring Diagram



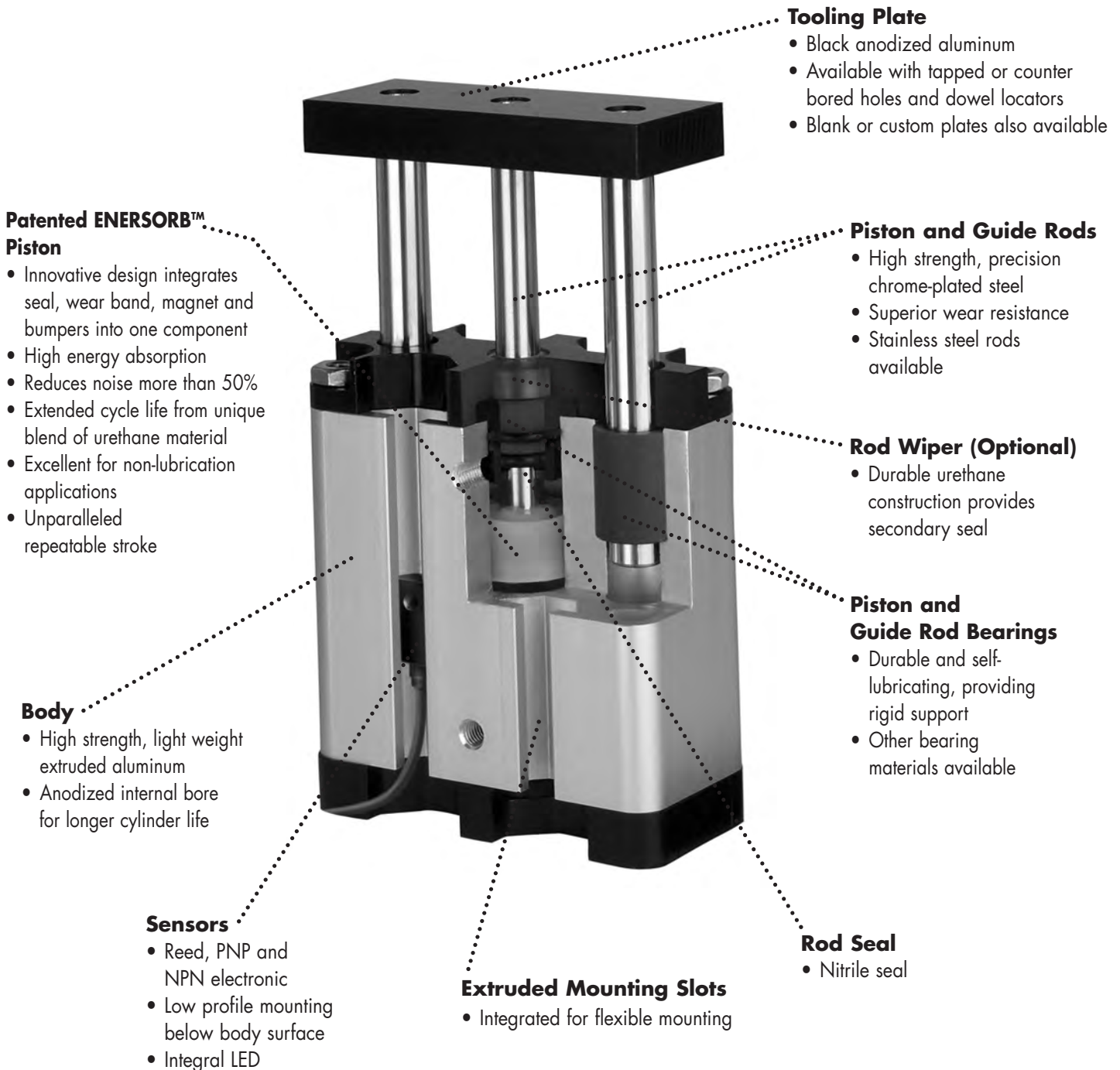
# GR Series: Product Features

Guided Rod Cylinder combines high strength with light weight and can be customized to fit your specific needs. Our exclusive Enersorb™ piston is self-lubricating, up to 50% quieter than regular pistons and provides unparalleled repeatable stroke.

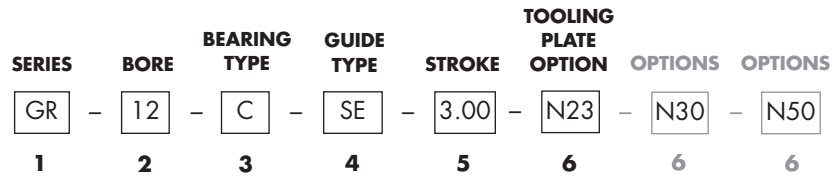
## Standard Options

- Stop Collars
- Magnetic Piston for sensors
- Bridge Plate
- Clean Room Option (Consult factory)

**Temperature Range -20°F to 180°F.**  
**Consult factory for higher temperature.**  
**Rated Pressure 150 PSIG Air**



# How to Order: Guided Rod (GR) Cylinders



**1 Model**

<b>GR</b>	Guided Rod Cylinder
-----------	---------------------

**2 Bore**

<b>05</b>	1/2"
<b>07</b>	3/4"
<b>12</b>	1 1/4"
<b>25</b>	2 1/2"

**3 Bearing Type**

<b>C</b>	Composite Bearing
<b>P</b>	Pacific Bearings
<b>B</b>	Linear Ball Bearing

**4 Guide Type**  
Certain stroke lengths may require use of "SL"

<b>SE</b>	Single End	
<b>SG</b>	SE, 1/8" Tooling Plate Gap	
<b>DE</b>	Double End	
<b>DG</b>	DE, 1/8" Tooling Plate Gap	
<b>SL</b>	For Strokes Exceeding	
	Bore	Stroke
	1/2"	<b>2"</b>
	3/4"	<b>4"</b>
	1 1/4"	<b>6"</b>
2 1/2"	<b>8"</b>	

**5 Stroke (example 2" = 2.00)**  
Certain stroke lengths may require use of "SL" in "Guide Type"

<b>X.XX</b>	Single End
<b>X.XX</b>	Double End

**6 Options**

<b>N10</b>	Stop Collar Retract
<b>N11</b>	Stop Collar Extend**
<b>N22</b>	Bridge Plate
<b>N23</b>	Tapped Tooling Plate (STD)
<b>N24</b>	Counterbored Tooling Plate
<b>N26</b>	Blank Tooling Plate
<b>N30</b>	Magnetic Piston (Order Sensors Separately)
<b>N40</b>	Stainless Steel Piston Rod & Guide Rods*
<b>N50</b>	Body Through Hole Mtg.
<b>N51</b>	Body Threaded Hole Mtg. (Not available on 2 1/2" bore C.F.)
<b>150</b>	Front Flange
<b>151</b>	Rear Flange

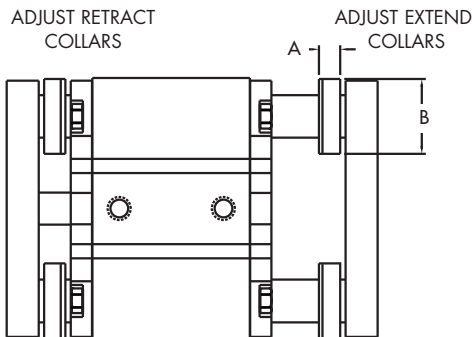
\*NOTE: Not available with Linear Ball Bearing.

\*\*NOTE: N11 Only Available with Guide Type "DE"



# Options & Mounting

Stop Collars		
Bore	A	B
1/2	.44	.69
3/4	.50	.88
1 1/4	.55	1.13
2 1/2	.75	1.75

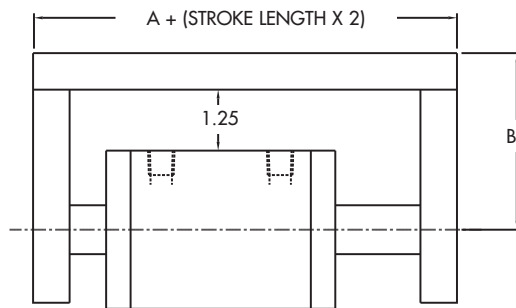


NOTE: Adjustable collars may interfere when collar is wider than tooling plate gap.

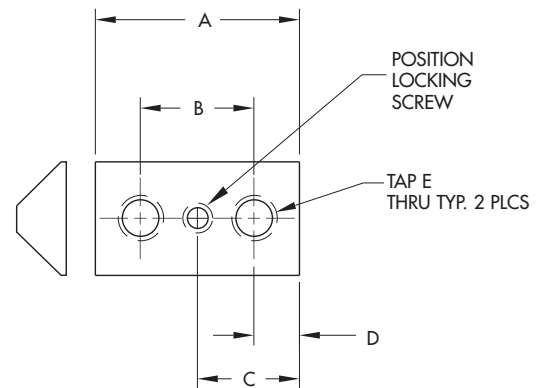
Mounting Nut Dimensions (Included*)					
Bore	A	B	C	D	E
1/2	.75	.44	.38	.16	#8-32
3/4	1.13	.63	.56	.25	1/4-20
1 1/4	1.13	.63	.56	.25	1/4-20
2 1/2	1.75	1.25	.88	.25	5/16-18

\*NOTE: Reference table below for quantity of nuts.

Bridge Plate		
Bore	A	B
1/2	3.75	1.94
3/4	4.18	2.31
1 1/4	4.93	2.66
2 1/2	6.69	3.63



NOTE: Bridge plate width is the same as the standard tooling plate.



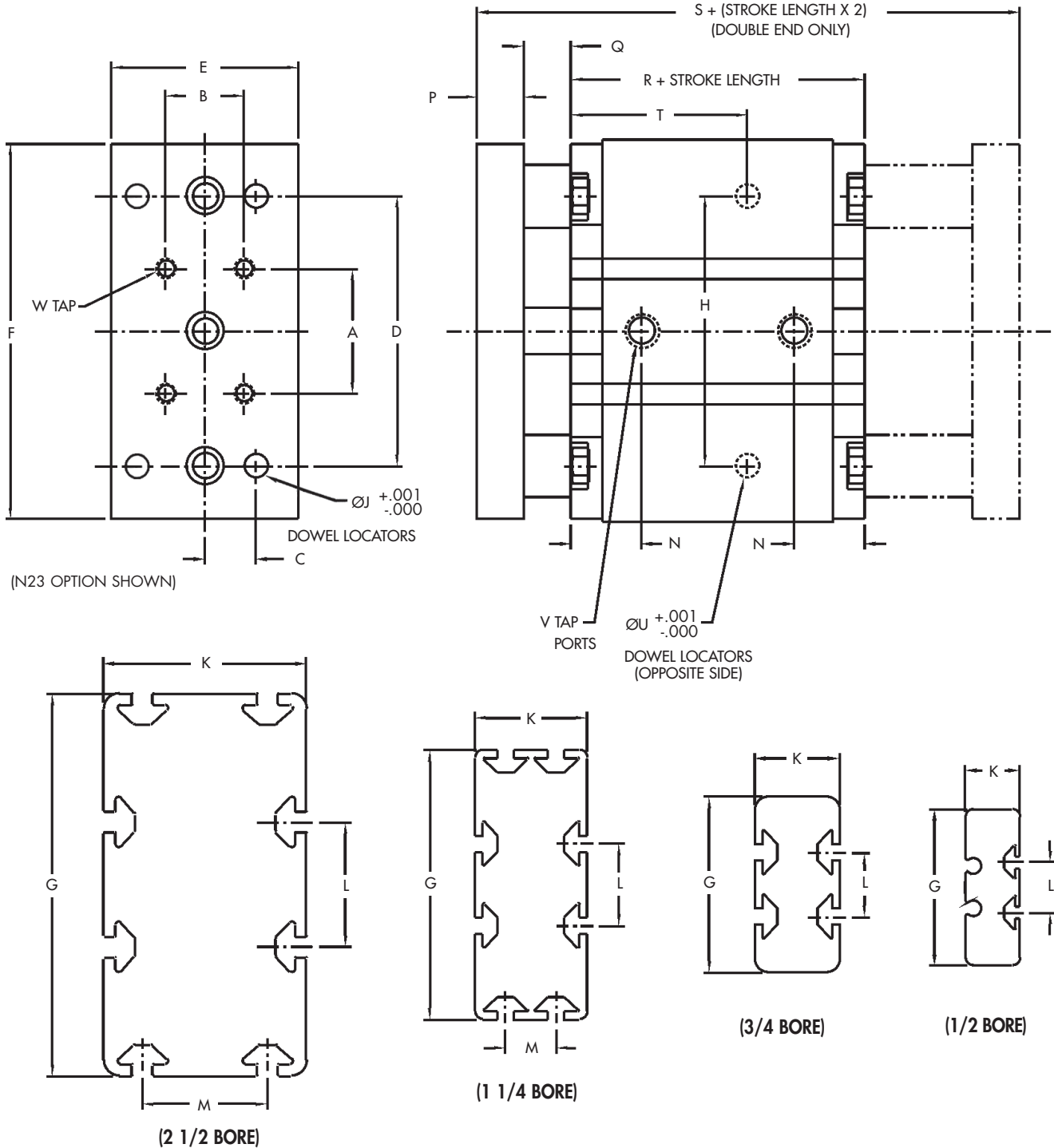
Bore	Kit Part Number (1 Each)
1/2" Bore	GRNUTSØ5KIT
3/4" & 1-1/4" Bore	GRNUTSØ7KIT
2-1/2" Bore	GRNUTS25KIT

Quantity of Mounting Nuts				
Bore Size				
Stroke	1/2"	3/4"	1-1/4"	2-1/2"
1-3	4	4	4	4
4-6	8	6	8	6
7-10	12	10	12	10
10+	12	12	12	12

NOTE: Mounting nuts are included.



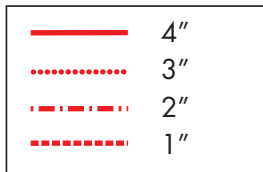
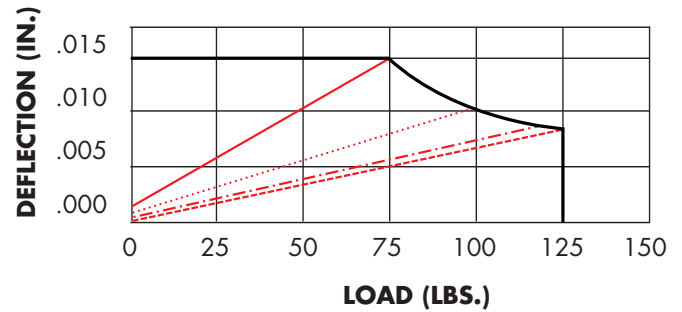
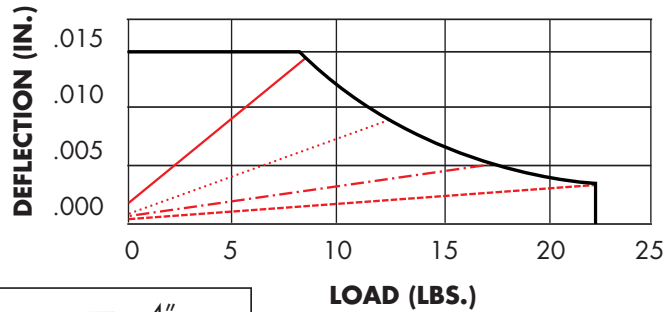
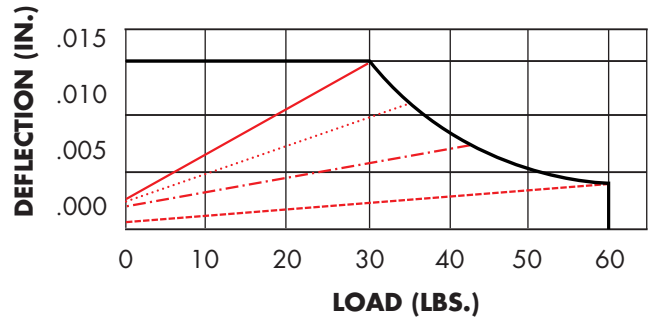
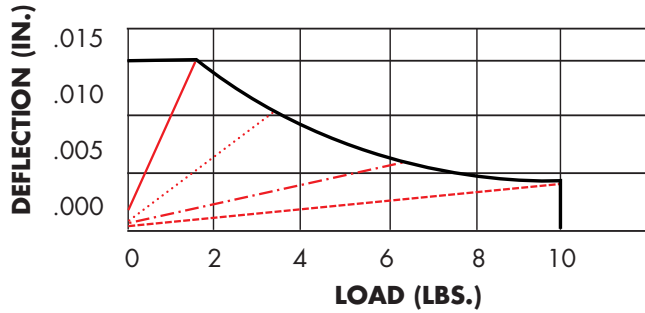
# Dimensional Data



## Dimensional Specifications

Bore	A	B	C	D	E	F	G	H	J	K	L	M	N	P	Q	R	S	T	U	V	W
1/2	.81	.44	.25	1.50	.75	2.47	2.50	1.50	.126	.88	.81	N/A	.63	.38	.50	2.00	3.75	.88	.126	#10-32	#8-32
3/4	1.03	.63	.38	1.88	1.13	2.75	2.81	1.88	.188	1.36	1.03	N/A	.71	.38	.50	2.43	3.93	1.31	.188	#10-32	1/4-20
1 1/4	1.31	.63	.50	2.63	1.50	3.69	4.31	2.63	.251	1.80	1.31	.81	.90	.50	.50	2.93	4.93	1.63	.251	1/8 NPT	1/4-20
2 1/2	2.00	1.25	.81	4.32	3.00	6.00	6.13	4.32	.376	3.25	2.00	2.00	1.13	.75	.75	3.69	6.69	2.81	.376	1/4 NPT	5/16-18

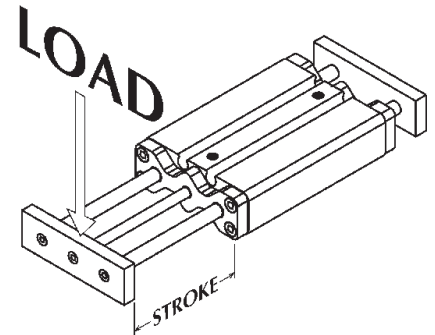
# Deflection & Force Data



Force Chart				
Bore		Theoretical Force (LBS.) at:		
		50 PSI	100 PSI	150 PSI
1/2"	Extend	9.8	19.6	29.4
	Retract	8.4	16.8	25.3
3/4"	Extend	22.1	44.2	66.3
	Retract	18.3	36.5	54.8
1 1/4"	Extend	61.4	122.7	184.1
	Retract	51.6	103.1	154.7
2 1/2"	Extend	245.4	490.9	736.3
	Retract	223.3	446.7	670.0

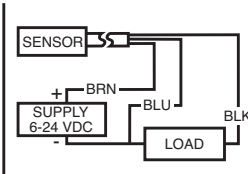
## How To Use Deflection Charts

When selecting cylinder size, we recommend choosing parameters underneath the upper limit line (red). Selections above the upper limit line may adversely affect cylinder life or operation.

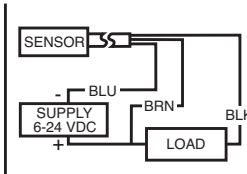


# Sensors

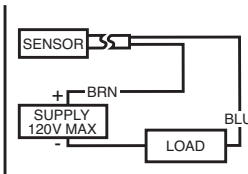
**HALL EFFECT SENSOR  
PNP SOURCING**  
VOLTAGE  
6-24 VDC  
CURRENT  
200 mA MAX



**HALL EFFECT SENSOR  
NPN SINKING**  
VOLTAGE  
6-24 VDC  
CURRENT  
200 mA MAX



**AC/DC REED SENSOR**  
VOLTAGE  
5-120 VAC/VDC  
CURRENT  
1 mA MIN TO  
30 mA MAX



### Special Note:

1. Sensors will be permanently damaged if operated without a load.
2. Do not exceed ratings or short circuit load.

## Part Numbers

Bore	PNP Sourcing	NPN Sinking	Reed
1/2"	GRP-05	GRN-05	GRR-05
3/4"	GRP-07	GRN-07	GRR-07
1 1/4"	GRP-07	GRN-07	GRR-07
2 1/2"	GRP-25	GRN-25	GRR-25

NOTE: These part numbers represent one sensor and its mounting hardware.

## Special Conditions and Limited Warranty

Determination of the suitability of any information or product for the application contemplated by any user or the manner of that use is the sole responsibility of the user.

Compact Automation Products, LLC reserves the right to improve or change designs without notice.

All orders are subject to acceptance by the factory sales department.

Compact Automation Products, LLC agrees to repair or replace to the original purchaser any standard parts or products for a period of 12 months from date of shipment which Compact Automation Products, LLC determines upon inspection to be defective in workmanship or material. Wear components including but not limited to seals and bearings are excluded from this warranty.

Under no circumstance may merchandise be returned without written authorization from the factory.

This warranty is void in the event the product has been tampered with, altered, or serviced by unauthorized personnel.

Compact Automation Products, LLC's total responsibility for any claims, damages, losses or liabilities related to the product covered thereunder shall not exceed the purchase price of such product. In no event shall Compact Automation Products, LLC be liable for any special, indirect, incidental or consequential damages of any character, including but not limited to loss of use of productive facilities or equipment, lost profit, property damage, transportation, installation or removal or lost production whether suffered by purchaser or third party. Compact Automation Products, LLC Inc. disclaims all liability for any and all cost, claims demands, charges, expenses, and other damages, either direct or indirect, incident to all property damage arising out of any cause of action based on strict liability. This warranty gives you specific legal rights and you may have other rights, which vary from state to state.



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